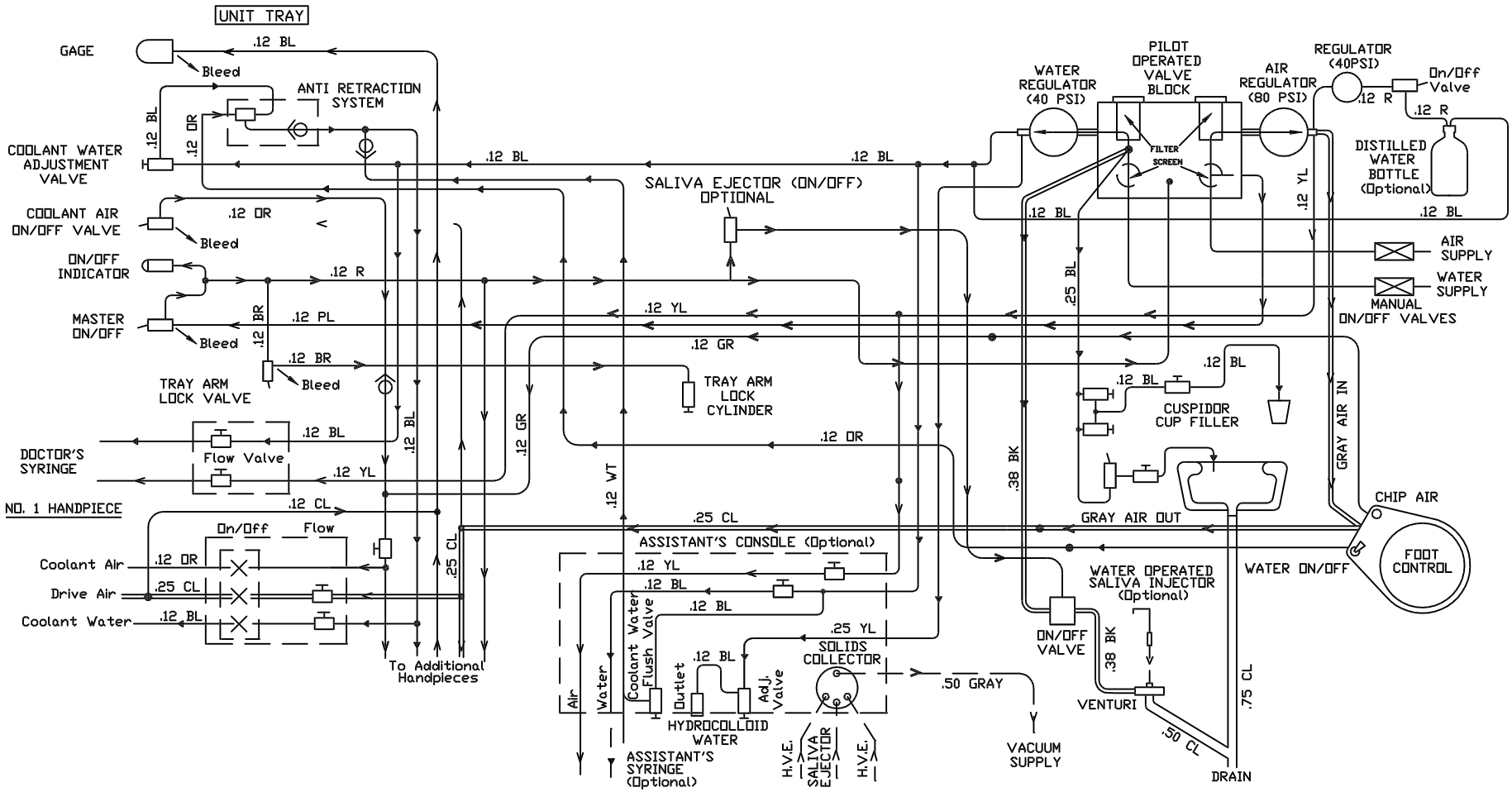

COLOR	SIZE (O.D.) INCHES	MM	FUNCTION
BL (BLUE)	.12	3.18	COOLANT & SYR WATER
BL (BLUE)	.25	6.35	CUSPIDOR WATER
R (RED)	.12	3.18	PILOT AIR (SWITCHED)
PL (PURPLE)	.12	3.18	PILOT AIR (SUPPLY)
CL (CLEAR)	.25	6.35	DRIVE AIR
CL (CLEAR)	.12	3.18	GAGE AIR
OR (ORANGE)	.12	3.18	COOLANT AIR
YL (YELLOW)	.12	3.18	SYRINGE AIR
WT (WHITE)	.12	3.18	COOLANT WATER FLUSH
GR (GREEN)	.12	3.18	CHIP AIR
BK (BLACK)	.38	9.65	WATER & AIR SUPPLY

FLOW DIAGRAM

INTERNATIONAL UNIT

MODEL "SW"

DELUXE FOOT CONTROL

< AIR
◂ WATER

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